

# Press Equipment



Press Make	Ton	Stroke	Adj.	Shut Height	Bed Size		Ram Size		Feed Size		Feed Line	Uncollar Type	Coil OD/ID	Max Weight	Speed IPM
					FB	LR	FB	LR	Width	Pitch					
1000 Minster	1000	20	10	48	72	180	72	180	55.5	0-99	19-28	Reel	72 / 20-24	45,000	1200/3 Axis Transfer
1000 Minster	1000	24	12	48	78	216	78	216	62	0-99	19-31	Reel	72 / 20-24	46,000	See Note *
600 Minster	600	16	10	40	60	144	60	144	50	0-99	15-24	Reel	72 / 20-24	30,000	1200/3 Axis Transfer
600 Minster	600	16	10	40	60	144	60	144	50	0-99	15-24	Reel	72 / 20-24	30,000	1200
600 Minster	600	16	10	40	60	144	60	144	50	0-99	15-24	Reel	72 / 20-24	30,000	1200
600 Minster	600	16	12	40	60	144	60	144	50	0-99	15-24	Reel	72 / 20-24	30,000	1200
600 Minster	600	16	12	40	60	144	60	144	50	0-99	15-24	Reel	72 / 20-24	30,000	1200
450 Minster	450	11.8	7.875	32	55	120	55	120	38	0-99	9-19	Reel	72 / 20-24	24,000	1200
450 Minster	450	11.8	7.875	32	55	120	55	120	38	0-99	9-19	Reel	72 / 20-24	24,000	1200
300 PTC	300	14	10	30	48	96	48	96	30	0-99	12-18	Reel	72 / 20-24	20,000	480
300 PTC	300	14	10	30	48	96	48	96	30	0-99	12-18	Reel	72 / 20-24	20,000	480
275 Clearing Seyi	275	13	4.7	26	36.2	106.3	27.5	82.7	26	0-99	9-19	Reel	72 / 20-29	14,000	1200
275 Clearing Seyi	275	13	4.7	26	36.2	106.3	27.5	82.7	----	-----	-----	-----	-----	-----	-----
275 H&S	275	13	4.7	26	36.2	106.3	27.5	82.7	----	-----	-----	-----	-----	-----	-----
275 H&S	275	13	4.7	26	36.3	106.3	27.5	82.7	----	-----	-----	-----	-----	-----	-----
150 Verson	150	8	6	18	30	50	24	34	----	-----	-----	-----	-----	-----	-----

\* 1200 IPM / Blank Fed / Coil Fed / 3 Axis Transfer and Progressive Press Combination

## Three-Axis Servo Transfer Specifications (Transfers are Coil Fed)

Press	Clamp	Lift	Progression	Max Weight
600 Ton Minster	0 - 12	0 - 9	0 - 36	300 lbs.
1002 Ton Minster	0 - 12	0 - 9	0 - 36	300 lbs.
1003 Ton Minster	0 - 24	0 - 12	0 - 36	400 lbs.