

# Press Equipment



Press Manufacturer	Ton	Stroke	Adj.	Shut Height	Bed Size FB LR	Ram Size FB LR	Feed Size Width Pitch	Feed Line	Uncoiler Type	Coil OD/ID	Max Weight	Speed IPM
1003 Minster	1000	24	12	48	78 216	78 216	62 0-99	19-31	Reel	72 / 20-24	46,000	See Note *
1002 Minster	1000	20	10	48	72 180	72 180	55.5 0-99	19-28	Reel	72 / 20-24	30,000	1200/3 Axis Transfer
800 Minster	800	24	10	45	72 180	72 180	62 0-99	18-30	Reel	72 / 20-24	46,000	900/3 Axis Transfer
608 Minster	600	16	10	40	60 144	60 144	50 0-99	15-24	Reel	72 / 20-24	30,000	1200
607 Minster	600	16	10	40	60 144	60 144	50 0-99	15-24	Reel	72 / 20-24	30,000	1200
606 Minster	600	16	10	40	60 144	60 144	50 0-99	15-24	Reel	72 / 20-24	30,000	1200
605 Minster	600	16	12	40	60 144	60 144	50 0-99	15-24	Reel	72 / 20-24	30,000	1200/3 Axis Transfer
452 Minster	450	11.8	7.875	32	55 120	55 120	38 0-99	9-19	Reel	72 / 20-24	24,000	
451 Minster	450	11.8	7.875	32	55 120	55 120	38 0-99	9-19	Reel	72 / 20-24	24,000	
303 PTC	300	11.8	10	30	48 96	48 96	30 0-99	12-18	Reel	72 / 20-24	20,000	480
302 PTC	300	11.8	10	30	48 96	48 96	30 0-99	12-18	Reel	72 / 20-24	20,000	480
275 Clearing Seyi	275	13	4.7	26	36.2 106.3	27.5 82.7	-----	-----	-----	-----	-----	-----
275 Clearing Seyi	275	13	4.7	26	36.2 106.3	27.5 82.7	-----	-----	-----	-----	-----	-----
275 H&S	275	13	4.7	26	36.2 106.3	27.5 82.7	-----	-----	-----	-----	-----	-----
275 H&S	275	13	4.7	26	36.2 106.3	27.5 82.7	-----	-----	-----	-----	-----	-----
150 Verson	150	8	6	18	30 50	24 34	-----	-----	-----	-----	-----	-----

\* 1200 IPM / Blank Fed / Coil Fed / 3 Axis Transfer and Progressive Press Combination

## Three-Axis Servo Transfer Specifications (Transfers are Coil Fed)

Press	Clamp	Lift	Progression	Max Weight
605 Ton Minster	0 - 12	0 - 9	0 - 36	300 lbs.
800 Ton Minster	0 - 24	0 - 12	0 - 36	300 lbs.
1002 Ton Minster	0 - 12	0 - 9	0 - 36	300 lbs.
1003 Ton Minster	0 - 24	0 - 12	0 - 36	400 lbs.